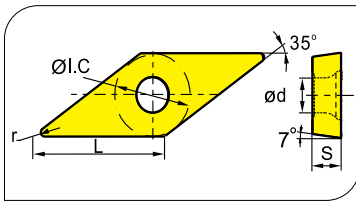


Turning · Drehen

Cemented carbide and cermet Inserts · Hartmetall und Cermet WSP

VC** Positive Insert/ Positive WSP

● Ideal Machining Condition / Gute Bearbeitungsbedingungen
 ● Normal Machining Condition / Normale Bearbeitungsbedingungen
 ● Unfavorable Machining Condition / Ungünstige Bearbeitungsbedingungen



Workpiece Material / Werkstoffe	P	M	K	N	S
Steel / Stahl	●	●	●	●	●
Stainless Steel / Rostfreier Stahl	●	●	●	●	●
Cast iron / Gusseisen	●	●	●	●	●
Non-ferrite material / Ne Metalle	●	●	●	●	●
Heat-resistant steel / Warmfester Stahl	●	●	●	●	●

Insert Shape / Schneidplattenform	Type / Typ	Dimension (mm) / Abmessung					Coated Carbide / Beschichtetes Hartmetall												Cermet unbeschichtet	Cermet Coated / beschicht. Cermet	Uncoated Carbide / unbeschicht. Hartmetall							
		L	I.C	S	d	r	YBC151	YBC152	YBC251	YBC252	YBC351	YBG102	YBG105	YBG202	YBG205	YBM151	YBM153	YBM251			YBM253	YBD052	YBD102	YBD152	YBD152C	YNG151	YNG151C	YD101
USF Finishing Schlichten	VCGT080201R-USF	8	4.76	2.38	2.3	0.1																						
	VCGT080202R-USF	8	4.76	2.38	2.3	0.2																						
	VCGT110301R-USF	11	6.35	3.18	2.8	0.1																						
	VCGT110302R-USF	11	6.35	3.18	2.8	0.2																						
USF Finishing Schlichten	VCGT080201L-USF	8	4.76	2.38	2.3	0.1																						
	VCGT080202L-USF	8	4.76	2.38	2.3	0.2																						
	VCGT110301L-USF	11	6.35	3.18	2.8	0.1																						
	VCGT110302L-USF	11	6.35	3.18	2.8	0.2																						
SF Finishing Schlichten	VCGT110302-SF	11	6.35	3.18	2.8	0.2																		●	●			
	VCGT110304-SF	11	6.35	3.18	2.8	0.4																		●	●			
	VCGT160404-SF	16.5	9.525	4.8	4.4	0.4																			●			
HF Finishing Schlichten	VCGT110304-HF	11	6.35	3.18	2.8	0.4																						
	VCGT130304	13.8	7.94	3.3	3.4	0.4																						
NF Finishing Schlichten	VCGT160408-NF	16.5	9.525	4.76	4.4	0.8																						

Tool holder / Klemmhalter



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● Ex Stock / ab Lager ○ On demand / auf Anfrage YBC152F, YBC252F, YBM153F, YBM253F available / verfügbar.

Turning · Drehen

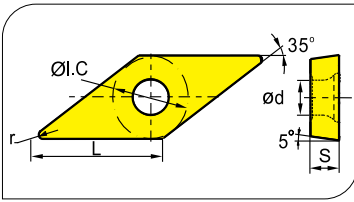
Cemented carbide and cermet inserts · Hartmetall und Cermet WSP

A

General Turning
Allgemeine Drehbearbeitung

VB** Positive Insert/ Positive WSP

● Ideal Machining Condition / Gute Bearbeitungsbedingungen
 ● Normal Machining Condition / Normale Bearbeitungsbedingungen
 ● Unfavorable Machining Condition / Ungünstige Bearbeitungsbedingungen



Workpiece Material / Werkstoffe	P	M	K	N	S
Steel / Stahl	●●●●●				
Stainless Steel / Rostfreier Stahl		●●●●●			
Cast iron / Gusseisen			●●●●●		
Non-ferrous material / Ne Metalle				●●●●●	
Heat-resistant steel / Warmfester Stahl					●●●●●

Insert Shape / Schneidplattenform	Type / Typ	Dimension (mm) / Abmessung					Coated Carbide / Beschichtetes Hartmetall												Cermet unbeschichtet	Cermet Coated / beschicht. Cermet	Uncoated Carbide / unbeschicht. Hartmetall							
		L	I.C	S	d	r	YBC151	YBC152	YBC251	YBC252	YBC351	YBG102	YBG105	YBG202	YBG205	YBM151	YBM153	YBM251			YBM253	YBD052	YBD102	YBD152	YBD152C	YNG151	YNG151C	YD101
EM Medium Cut / Mittl. Bearb.	VBMT110304-EM	11	6.35	3.18	2.8	0.4																						
	VBMT110308-EM	11	6.35	3.18	2.8	0.8																						
	VBMT160404-EM	16.5	9.525	4.76	4.4	0.4																						
	VBMT160408-EM	16.5	9.525	4.76	4.4	0.8																						
HM Medium Cut / Mittl. Bearb.	VBMT160404-HM	16.5	9.525	4.76	4.4	0.4	○	●	●	●	●			●		○	○										○	
	VBMT160408-HM	16.5	9.525	4.76	4.4	0.8	○	●	●	●	●			●		○	○										○	
	VBMT160412-HM	16.5	9.525	4.76	4.4	1.2		●	●	○	○											○					○	
HR Roughing / Schruppen	VBMT160404-HR	16.5	9.525	4.76	4.4	0.4		●	○	●																		
	VBMT160408-HR	16.5	9.525	4.76	4.4	0.8	○	●	●	●	○					○	○											
	VBMT160412-HR	16.5	9.525	4.76	4.4	1.2		●	○	●											○							
	VBGT160408-HR	16.5	9.525	4.76	4.4	0.8				○																		
Flat Glatt	VBMT160404	16.5	9.525	4.76	4.4	0.4	○																				○	
	VBMT160408	16.5	9.525	4.76	4.4	0.8																					○	

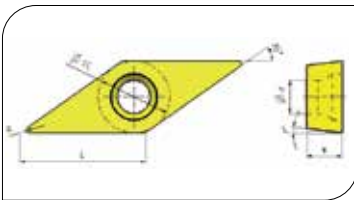
Tool holder / Klemmhalter



Page/Seite A213 A214 A215 A255 A256

VC** Positive Insert/ Positive WSP

● Ideal Machining Condition / Gute Bearbeitungsbedingungen
 ● Normal Machining Condition / Normale Bearbeitungsbedingungen
 ● Unfavorable Machining Condition / Ungünstige Bearbeitungsbedingungen



Workpiece Material / Werkstoffe	P	M	K	N	S
Steel / Stahl	●●●●●				
Stainless Steel / Rostfreier Stahl		●●●●●			
Cast iron / Gusseisen			●●●●●		
Non-ferrous material / Ne Metalle				●●●●●	
Heat-resistant steel / Warmfester Stahl					●●●●●

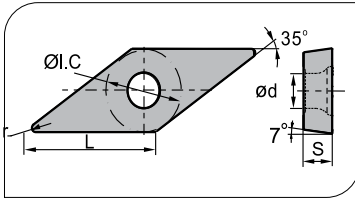
Insert Shape / Schneidplattenform	Type / Typ	Dimension (mm) / Abmessung					Coated Carbide / Beschichtetes Hartmetall												Cermet unbeschichtet	Cermet Coated / beschicht. Cermet	Uncoated Carbide / unbeschicht. Hartmetall							
		L	I.C	S	d	r	YBC151	YBC152	YBC251	YBC252	YBC351	YBG102	YBG105	YBG202	YBG205	YBM151	YBM153	YBM251			YBM253	YBD052	YBD102	YBD152	YBD252	YNG151	YNG151C	YD101
EF	VCMT160404-EF	16	9.525	4.76	4.4	0.4																						
EM Finishing Schlichten	VCMT160404-EM	16	9.525	4.76	4.4	0.4									●	○	○											
	VCMT160408-EM	16	9.525	4.76	4.4	0.8									●	○												

Turning · Drehen

Cemented carbide and cermet Inserts · Hartmetall und Cermet WSP

VC** Positive Insert/ Positive WSP

● Ideal Machining Condition / Gute Bearbeitungsbedingungen
 ● Normal Machining Condition / Normale Bearbeitungsbedingungen
 ● Unfavorable Machining Condition / Ungünstige Bearbeitungsbedingungen

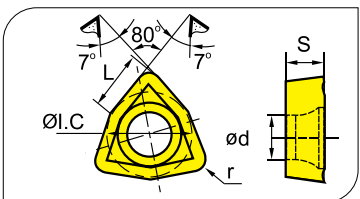


Workpiece Material / Werkstoffe	P Steel / Stahl	M Stainless Steel / Rostfreier Stahl	K Cast iron / Gusseisen	N Non-ferrite material / Ne Metalle	S Heat-resistant steel / Warmfester Stahl
P	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●
M	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●
K	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●
N	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●
S	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●

Insert Shape / Schneidplattenform	Type Typ	Dimension (mm) / Abmessung					Coated Carbide / Beschichtetes Hartmetall										Cermet unbeschichtet	Cermet Coated beschicht. Cermet	Uncoated Carbide / unbeschicht. Hartmetall										
		L	I.C	S	d	r	YBC151	YBC152	YBC251	YBC252	YBC351	YBG102	YBG105	YBG202	YBG205	YBM151			YBM153	YBM251	YBM253	YBD052	YBD102	YBD152	YBD152C	YNG151	YNG151C	YD101	YD201
	USF VPGT080201R-USF	8	4.76	2.38	2.3	0.1																							
	VPGT080202R-USF	8	4.76	2.38	2.3	0.2																							
	Finishing / Schlichten	VPGT110301R-USF	11	6.35	3.18	2.8	0.1																						
	VPGT110301FR-USF	11	6.35	3.18	2.8	0.1																							
	USF VPGT080201L-USF	8	4.76	2.43	2.3	0.1																							
	VPGT080202L-USF	8	4.76	2.43	2.3	0.2																							
	Finishing / Schlichten	VPGT110301L-USF	11	6.35	3.18	2.8	0.1																						

VC** Positive Insert/ Positive WSP

● Ideal Machining Condition / Gute Bearbeitungsbedingungen
 ● Normal Machining Condition / Normale Bearbeitungsbedingungen
 ● Unfavorable Machining Condition / Ungünstige Bearbeitungsbedingungen



Workpiece Material / Werkstoffe	P Steel / Stahl	M Stainless Steel / Rostfreier Stahl	K Cast iron / Gusseisen	N Non-ferrite material / Ne Metalle	S Heat-resistant steel / Warmfester Stahl
P	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●
M	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●
K	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●
N	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●
S	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●	●●●●●●●●●●

insert shape / Schneidplattenform	Type Typ	Dimension (mm) / Abmessung					Coated Carbide / Beschichtete Hartmetall										Cermet unbeschichtet	Cermet Coated beschicht. Cermet	carbide / Hartmetall										
		L	I.C	S	d	r	YBC151	YBC251	YBC351	YBG102	YBG105	YBG202	YBG205	YBM151	YBM153	YBM251			YBM253	YBD052	YBD102	YBD152	YBD152C	YNG151	YNG151C	YD101	YD201		
	Basic WCMX040208R-53	4.3	6.35	2.38	3.1	0.8																							
	WCMX06T308R-53	6.5	9.525	3.97	3.7	0.8																							
	WCMX080412R-53	8.7	12.7	4.76	4.3	1.2																							

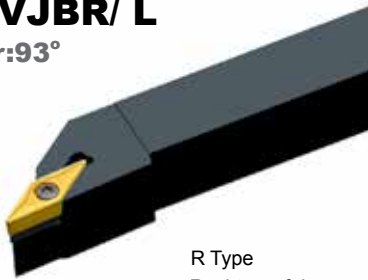
● Ex Stock / ab Lager ○ On demand / auf Anfrage YBC152F, YBC252F, YBM153F, YBM253F available / verfügbar.

VB** Toolholder · Halter

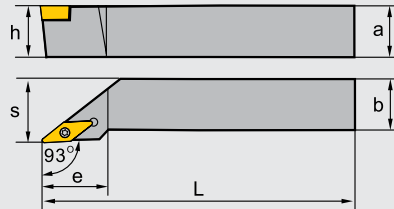
S-Clamping · S-Halter

SVJBR/ L

Kr:93°


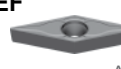



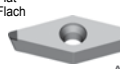

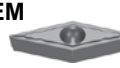



R Type
Rechtsausführung



Type Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
		R	L	a	b	L	h	s	e				
SVJBR/ L	1212F11	●	●	12	12	80	12	16	27	I60M2.5×6.5	—	—	WT07IP
	1616H11	●	●	16	16	100	16	20	27				
	2020K11	●	●	20	20	125	20	25	27				
	2525M11	●	●	25	25	150	25	32	27				
	1616H16	●	●	16	16	100	16	20	36	I60M3.5×12	V16BS	SM5×8.65XA	WT15IP WH35L
	2020K16	●	●	20	20	125	20	25	41				
	2525M16	●	●	25	25	150	25	32	41				
	3225P16	●	●	32	25	170	32	32	41				

Applicable insert
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Cast iron mach. Grauguss-Bearb.	PCBN · PCD PCBN · PKD
insert shape Schneidplattenform	SF  A120	EF  A120	HM  A121	HR  A121	 Flat Flach A121	 Flat Flach A137
		HF  A120	EM  A121			
		NF  A120				
Type · Typ	SVJBR/L**F/H/K/ M11	VB**1102**	VB**1102**	VB**1102**		
	SVJBR/L**H/K/M/ P16		VB**1604**	VB**1604**	VB**1604**	VB**1604**

A

General Turning
Allgemeine Drehbearbeitung

Turning · Drehen

External turning tools · Drehwerkzeuge zur Außenbearbeitung

VB** Toolholder · Halter

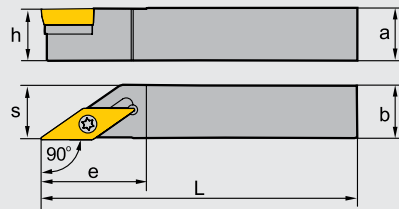
S-Clamping · S-Halter





SVABR/ L

Kr:90°








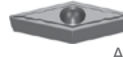



R Type
Rechtsausführung



Type Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
		R	L	a	b	L	h	s	e				
SVABR/ L	1010F11			10	10	80	10	-	-	I60M2.5×6.5	—	—	WT07IP
	1616H16	●	●	16	16	100	16	16.5	28	I60M3.5×12	V16BS	SM5×8.65XA	WT15IP WH35L
	2020K16	●	○	20	20	125	20	20.5	28				
	2525M16	●	●	25	25	150	25	25.5	28				

Applicable insert
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Cast iron mach. Grauguss-Bearb.	PCBN · PCD PCBN · PKD
insert shape Schneidplattenform	SF  A120	EF  A120	HM  A121	HR  A121	 Flat Flach A121	 Flat Flach A137
		HF  A120	EM  A121			
		NF  A120				
Type · Typ	SVABR / L**F11	VB**1102**	VB**1102**	VB**1102**		
	SVABR / L**H / K / M16		VB**1604**	VB**1604**	VB**1604**	VB**1604**

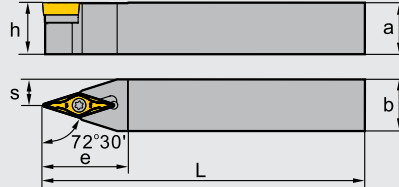
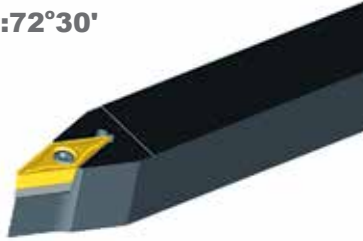
● ex stock · ab Lager ○ on demand · Anfrage

VB** Toolholder · Halter

S-Clamping · S-Halter








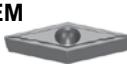

SVVBN

Kr:72°30'



Type Typ		Stock Lager	Dimension (mm) Abmessung					Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel	
			a	b	L	h	s					e
SVVBN	1212F11	●	12	12	80	12	6	27	I60M2.5×6.5	—	—	WT07IP
	1616H11	●	16	16	100	16	8	27				
	2020K11	●	20	20	125	20	10	30				
	1616H16	●	16	16	100	16	8	33	I60M3.5×12	V16BS	SM5×8.65XA	WT15IP WH35L
	2020K16	●	20	20	125	20	10	33				
	2525M16	●	25	25	150	25	12.5	38				

Applicable insert
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Cast iron mach. Grauguss-Bearb.	PCBN · PCD PCBN · PKD
insert shape Schneidplattenform	SF  A120	EF  A120	HM  A121	HR  A121	Flat Flach  A121	Flat Flach  A137
		HF  A120	EM  A121			
		NF  A120				
Type · Typ	SVVBN**F / H / K11	VB**1102**	VB**1102**	VB**1102**		
	SVVBN**H / K / M16		VB**1604**	VB**1604**	VB**1604**	VB**1604**

A
 General Turning
 Allgemeine Drehbearbeitung

Turning · Drehen

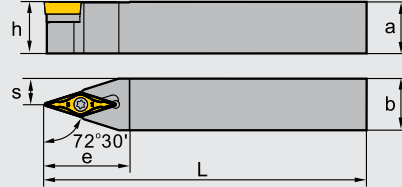
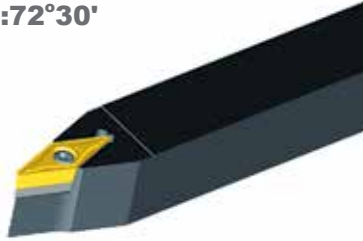
External turning tools · Drehwerkzeuge zur Außenbearbeitung

VC** Toolholder · Halter

S-Clamping · S-Halter







SVVCN

Kr:72°30'



Type Typ		Stock Lager	Dimension (mm) Abmessung					Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel	
			a	b	L	h	s					e
SVVCN	1212F11	●	12	12	80	12	6	27	I60M2.5×6.5	—	—	WT071P
	1212M11	●	12	12	150	12	6	27				
	1616H11	●	16	16	100	16	8	27				
	2020K11	●	20	20	125	20	10	30				
	2525M11	●	25	25	150	25	12.5	38				
	1616H16	●	16	16	100	16	8	33				
	2020K16	●	20	20	125	20	10	33	I60M3.5×12	V16BSC	SM5×8.65XA	WT151P WH35L
	2525M16	●	25	25	150	25	12.5	38				

Applicable insert
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Al machining Alu-Bearbeitung	PCBN · PCD PCBN · PKD
insert shape Schneidplattenform	SF  A118	HF  A118	LH  A119	Flat Flach  A137
		NF  A118	LC  A119	
Type · Typ	SVVCN**F / H / K / M11	VC**1103**	VC**1103**	VCGX1103**
	SVVCN**H / K / M16		VC**1604**	VCGX1604**
				VC**1604**

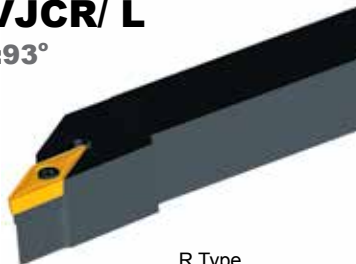
● ex stock · ab Lager ○ on demand · Anfrage

VC** Toolholder · Halter

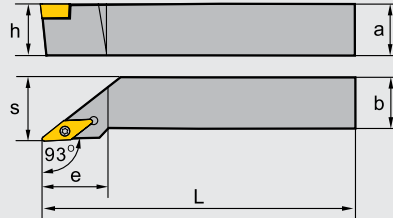
S-Clamping · S-Halter

SVJCR/ L

Kr:93°









R Type
Rechtsausführung



Type Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
		R	L	a	b	L	h	s	e				
SVJCR/ L	1010E11			10	10	70	10	12	22	I60M2.5×6.5	—	—	WT071P
	1212F11	●	●	12	12	80	12	16	27				
	1616H11	●	●	16	16	100	16	20	27				
	2020K11	●	●	20	20	125	20	25	27				
	2525M11	●	●	25	25	150	25	32	27				
	1616H16	●	●	16	16	100	16	20	36	I60M3.5×12	V16BSC	SM5×8.65XA	WT151P WH35L
	2020K16	●	●	20	20	125	20	25	41				
	2020M16	●	●	20	20	150	20	25	41				
	2525M16	●	●	25	25	150	20	32	41				
	3225P16			32	25	170	32	32	41				

Applicable insert
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schichten	Al machining Alu-Bearbeitung	PCBN · PCD PCBN · PKD	
insert shape Schneidplattenform	SF  A118	HF  A118	LH  A119	Flat Flach  A137	
		NF  A118	LC  A119		
Type · Typ	SVJCR / L**E / F / H / K / M11	VC**1103**	VC**1103**	VCGX1103**	
	SVJCR / L**H / K / M / P16		VC**1604**	VCGX1604**	VC**1604**

A

General Turning
Allgemeine Drehbearbeitung

VC** Toolholder · Halter

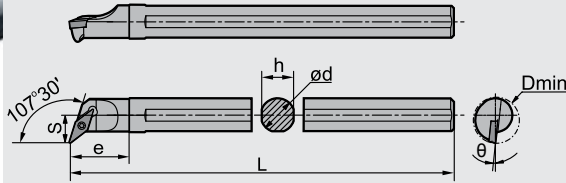
S-Clamping / S-Halter



SVQCR/L

Kr:107°30'






R type
Rechtsausführung



Type Typ	Stock Lager		Dimension (mm) Abmessung							Screw Schraube	Wrench Schlüssel		
	R	L	Dmin	ød	h	L	S	θ	e				
S16Q-SVQCR/L11	●	●	22	16	15	180	13	-6°	28	I60M2.5×6.5	WT07IP		
S20R-SVQCR/L11	●	○	26	20	18	200	15	-4°	32				

Applicable insert
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Al machining Alu Bearbeitung
insert shape Schneidplattenform	SF  A118	HF  A118	LH  A119
SVQCR/L11	VC1103**	VC**1103**	VCGX1103**
Type Typ			

◆ Toolholder with holes for Coolant · Klemmhalter mit Kühlmittelbohrung

● ex stock · ab Lager ○ on demand · auf Anfrage

A

General Turning
Allgemeine Drehbearbeitung

Turning · Drehen

Internal turning tools · Drehwerkzeuge zur Innenbearbeitung

VC** Toolholder · Halter

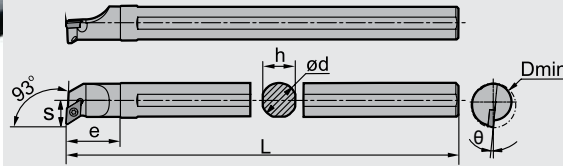
S-Clamping / S-Halter

SVUCR/L

Kr:93°






R type
Rechtsausführung



Type Typ	Stock Lager		Dimension (mm) Abmessung							Screw Schraube	Wrench Schlüssel		
	R	L	Dmin	ød	h	L	S	θ	e				
S16Q-SVUCR/L11	●	●	24	16	15	180	15	-6°	25	I60M2.5×6.5	WT07IP		
S20R-SVUCR/L11	●	●	28	20	18	200	17	-4°	30				

Applicable insert
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Al machining Alu Bearbeitung
insert shape Schneidplattenform	SF  A118	HF  A118	LH  A119
SVUCR/L11	VC1103**	VC**1103**	VCGX1103**
Type Typ			

● ex stock · ab Lager ○ on demand · auf Anfrage ◆ Toolholder with holes for coolant · Klemhalter mit Kühlmittelbohrung

VB** Toolholder · Halter

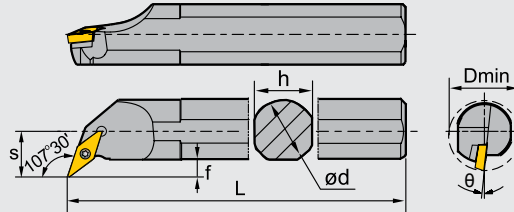
S-Clamping / S-Halter






SVQBR/L





Kr:107°30'



R type
Rechtsausführung



Type Typ	Stock Lager		Dimension (mm) Abmessung								Screw Schraube	Wrench Schlüssel	Shim Unterlage	Shim/ Screw Schraube Unterlage
	R	L	Dmin	ød	h	L	S	θ	e	f				
S32R-SVQBR/L16			40	32	30	200	22	-8°	56	8.4	I60M3.5×12		V16BS	SM5×8.65XA
S32U-SVQBR/L16	●	●	40	32	30	350	22	-8°	56	8.4				
S40S-SVQBR/L16			50	40	37	250	27	-8°	64	9.4				
S40V-SVQBR/L16	●	●	50	40	37	400	27	-8°	64	9.4				
◆ A32S-SVQBR/L16	○	○	40	32	31	250	22	-8°	56	8.4				

Applicable insert Wendeschneidplatten		Finishing Schichten		Semi-Finishing Mittlere Bearbeitung		Roughing Schruppen		Cast iron machining Grauguss Bearbeitung	
Application Anwendung	EF		A120	HM		A121	HR		A121
insert shape Schneidplattenform	HF		A120						
Type Typ	**SVQBR/L16	VB**1604**		VB**1604**		VB**1604**		VB**1604**	

◆ Toolholder with holes for Coolant · Klemhalter mit Kühlmittelbohrung

● ex stock · ab Lager

○ on demand · auf Anfrage

A

General Turning
Allgemeine Drehbearbeitung

Turning · Drehen

Internal turning tools · Drehwerkzeuge zur Innenbearbeitung

VB** Toolholder · Halter

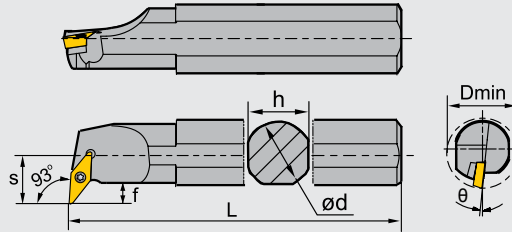
S-Clamping / S-Halter

SVUBR/L

Kr:93°



R type
Rechtsausführung



Type Typ	Stock Lager		Dimension (mm) Abmessung								Screw Schraube	Wrench Schlüssel	Shim Unterlage	Shim/ Screw Schraube Unterlage
	R	L	Dmin	ød	h	L	S	θ	e	f				
S32R-SVUBR/L16	●	●	40	32	30	200	22	-8°	49	8.4	I60M3.5×12	WT15IP WH35L	V16BS	SM5×8.65XA
S32U-SVUBR/L16	●	●	40	32	30	350	22	-8°	49	8.4				
S40S-SVUBR/L16	●	●	50	40	37	250	27	-8°	56.5	9.4				
S40V-SVUBR/L16	●	●	50	40	37	400	27	-8°	56.5	9.4				
◆ A32S-SVUBR/L16	●	●	40	32	31	250	22	-8°	49	8.4				

Applicable insert
Wendeschneidplatten

Application Anwendung	Finishing Schlichten	Semi-Finishing Mittlere Bearbeitung	Roughing Schruppen	Cast iron machining Grauguss Bearbeitung
insert shape Schneidplattenform	EF A120	HM A121	HR A121	Flat Flach A121
	HF A120	EM A121		
	NF A120			
SVUBR/L16	VB1604**	VB**1604**	VB**1604**	VB**1604**
Type Typ				

● ex stock · ab Lager ○ on demand · auf Anfrage ◆ Toolholder with holes for coolant · Klemmhalter mit Kühlmittelbohrung