

Turning · Drehen

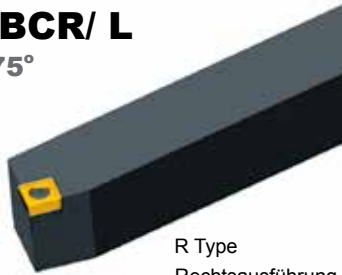
External turning tools · Drehwerkzeuge zur Außenbearbeitung

SC** Toolholder · Halter

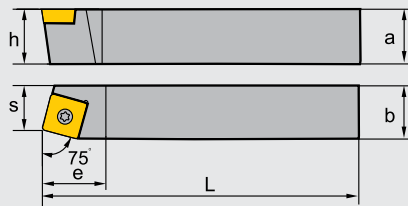
S-Clamping · S-Halter

SSBCR/ L

Kr:75°



R Type
Rechtsausführung



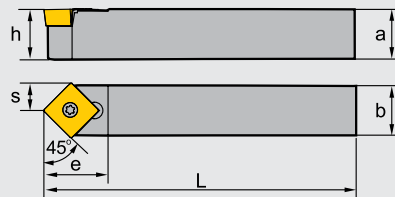
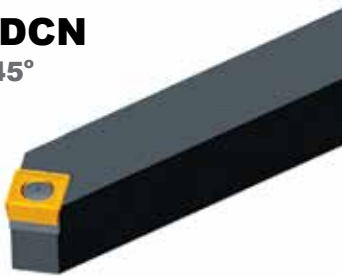
Type Typ	Stock Lager	Dimension (mm) Abmessung							Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel	
		R	L	a	b	L	h	s					e
SSBCR/ L	1212F09	●	●	12	12	80	12	11	16	I60M3.5×8	—	—	WT151P
	1616H09	●	●	16	16	100	16	13	16	I60M3.5×8	S09BS	SM5×8.65XA	WT151P WH35L
	2020K12	●	●	20	20	125	20	17	25	I60M4×11X	S12BS	SM6×10XA	WT151P WH40L

SC** Toolholder · Halter

S-Clamping · S-Halter









SSDCN

Kr:45°



Type Typ	Stock Lager	Dimension (mm) Abmessung							Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel
		a	b	L	h	s	e					
SSDCN	1212F09	●	12	12	80	12	6	15.5	I60M3.5×8	—	—	WT151P
	1616H09	●	16	16	100	16	8	15.5	I60M3.5×12	S09BS	SM5×8.65XA	WT151P WH35L

Applicable insert
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Al machining Alu-Bearbeitung	Cast iron machining Grauguss-Bearbeit.
insert shape Schneidplattenform	HF  A108	HM  A108	HR  A109	LH  A109	Flat Flach  A109
	EF  A108	EM  A108		LC  A109	
Type · Typ	SSBCR / L**F / H09	SSDCN**F / H09	SSDCN**F / H09	SSDCN**F / H09	SSDCN**F / H09
	SC**09T3**	SC**09T3**	SC**09T3**	SC**09T3**	SC**09T3**
	SSBCR / L**K12	SSDCN**F / H09	SSDCN**F / H09	SSDCN**F / H09	SSDCN**F / H09
		SC**1204**	SC**1204**	SC**1204**	SC**1204**
	SSDCN**F / H09	SC**09T3**	SC**09T3**	SC**09T3**	SC**09T3**

● ex stock · ab Lager ○ on demand · Anfrage

SC** Toolholder · Halter

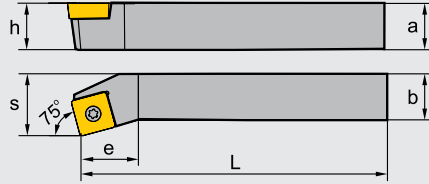
S-Clamping · S-Halter

SSKCR/ L

Kr:75°



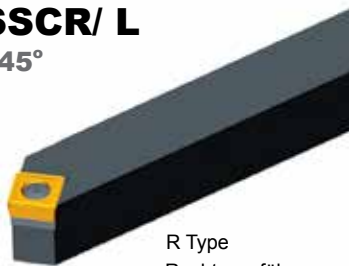
R Type
Rechtsausführung



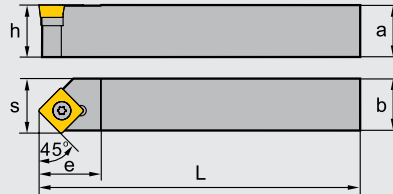
Type Typ		Stock Lager		Dimension (mm) Abmessung					Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel	
		R	L	a	b	L	h	s					e
SSKCR/ L	1616H09	●	●	16	16	100	16	20	13				
										I60M3.5×12	S09BS	SM5×8.65XA	WT15IP WH35L

SSSCR/ L

Kr:45°



R Type
Rechtsausführung



Type Typ		Stock Lager		Dimension (mm) Abmessung					Screw Schraube	Shim Unterlage	Shim Screw, Unterlage Schraube	Wrench Schlüssel	
		R	L	a	b	L	h	s					e
SSSCR/ L	1616H09	●	●	16	16	100	16	17	16		—	—	
	2020K12	●	●	20	20	125	20	21	24	I60M4×11X	S12BS	SM6×10XA	WT15IP WH40L

Applicable insert Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Al machining Alu-Bearbeitung	Cast iron machining Grauguss-Bearbeit.	
insert shape Schneidplattenform	HF A108	HM A108	HR A109	LH A109	Flat Flach A109	
	EF A108	EM A108		LC A109		
Type · Typ	SSKCR / L**H09	SC**09T3**	SC**09T3**	SC**09T3**	SCGX09T3**	SC**09T3**
	SSSCR / L**H09	SC**09T3**	SC**09T3**	SC**09T3**	SCGX09T3**	SC**09T3**
	SSSCR / L**K12		SC**1204**	SC**1204**	SCGX1204**	SC**1204**

SC** Toolholder · Halter

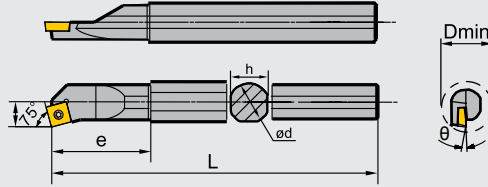
S-Clamping / S-Halter

SSKCR/L

Kr:75°



R type
Rechtsausführung



Type Typ	Stock Lager		Dimension (mm) Abmessung							Screw Schraube	Wrench Schlüssel	Shim Unterlage	Shim/ Screw Schraube Unterlage
	R	L	Dmin	ød	h	L	S	θ	e				
S12M-SSKCR/L09	●	●	16	12	11	150	9	-10	26	I60M3.5×8	WT15IP		
S16M-SSKCR/L09	●	●	20	16	15	150	11	-11	32.5				
S16R-SSKCR/L09	●	●	20	16	15	200	11	-11	32.5				
S20Q-SSKCR/L09	●	●	25	20	18	180	13	-6	34.5				
S20S-SSKCR/L09	●		25	20	18	250	13	-6	34.5				
S25Q-SSKCR/L12	●	●	32	25	23	180	17	-8	36.3	I60M4×11X	WT15IP	S12BS	SM6×10XA
S25T-SSKCR/L12	●	●	32	25	23	300	17	-8	36.3				
S32R-SSKCR/L12	●	●	40	32	30	200	22	-10	43.5				
S32U-SSKCR/L12	●		40	32	30	350	22	-10	43.5	I60M3.5×8	WT15IP		
◆ A12K-SSKCR/L09	●		16	12	11	125	9	-10	26				
◆ A16M-SSKCR/L09	●		20	16	15	150	11	-11	32.5				
◆ A20Q-SSKCR/L09	●		25	20	19	180	13	-6	34.5				
◆ A25R-SSKCR/L12	●	●	32	25	24	200	17	-8	41.3				
◆ A32S-SSKCR/L12	●		40	32	31	250	22	-10	42.8	I60M4×11X	WT15IP WH40L	S12BS	SM6×10XA

Applicable insert Wendeschneidplatten		Finishing Schlichten		Semi-finishing Mittlere Bearbeit.		Roughing Schruppen		Al machining Alu Bearbeitung		Cast iron machining Grauguss Bearbeit.			
Application Anwendung	HF		A108	HM		A108	HR		A109	LH		A109	
	EF		A108	EM		A108				LC		A109	
insert shape Schneidplattenform											Flat Flach		A109
Type Typ	**SSKCR/L09	SC**09T3**		SC**09T3**		SC**09T3**		SCGX09T3**		SC**09T3**			
	SSKCR/L12			SC1204**		SC**1204**		SCGX1204**		SC**1204**			

◆ Toolholder with holes for Coolant · Klemmhalter mit Kühlmittelbohrung

● ex stock · ab Lager ○ on demand · auf Anfrage

A

General Turning
Allgemeine Drehbearbeitung